

# INSTRUCTION MANUAL

## Round Hatch Net

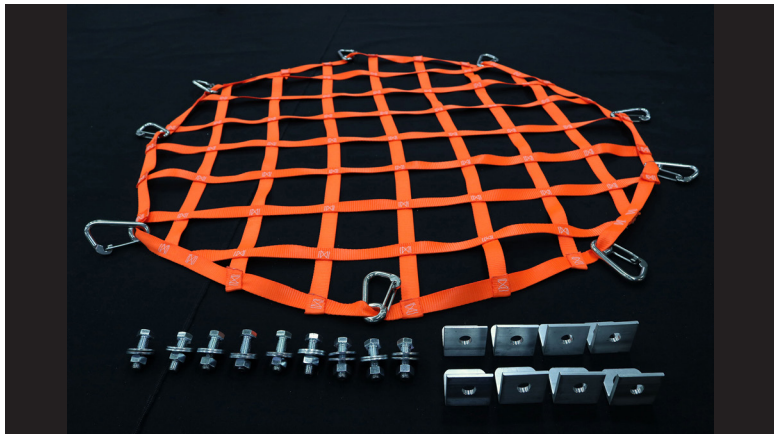
*by US Netting*



**US NETTING**

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**IMPORTANT:** The safety net system after installation should be maintained in the closed position after each use. The Hatch Net is a fall protection system. **At no time is the net to be used as a work platform, lifting mechanism, tool holder, tie off point or to attach any other equipment to it.** Installation is completely up to the end-user.



**SHIPMENT BREAKDOWN:**

- 1 - Net
- Snap hooks
- Stainless steel brackets
- Wedge anchors

**REQUIRED TOOLS:**

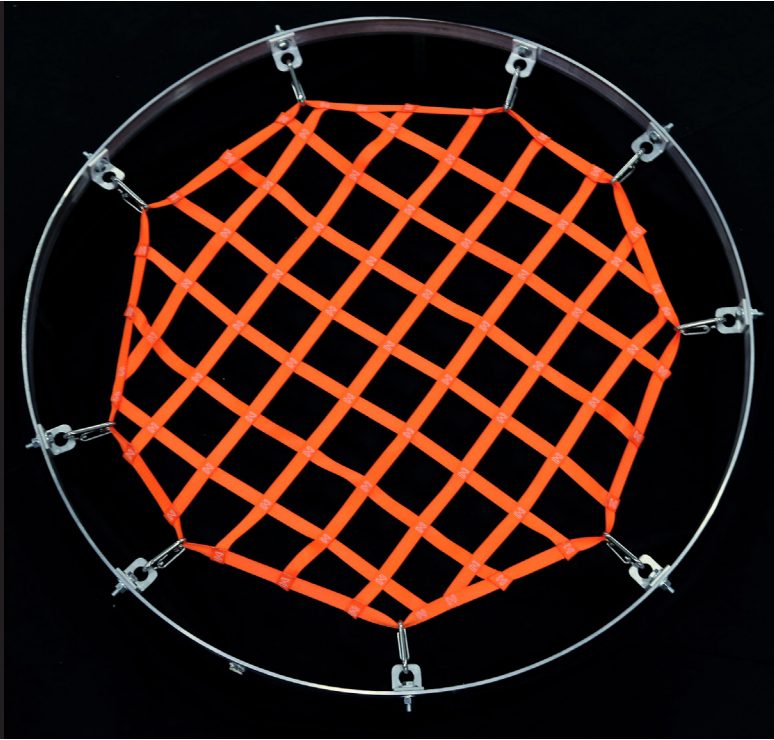
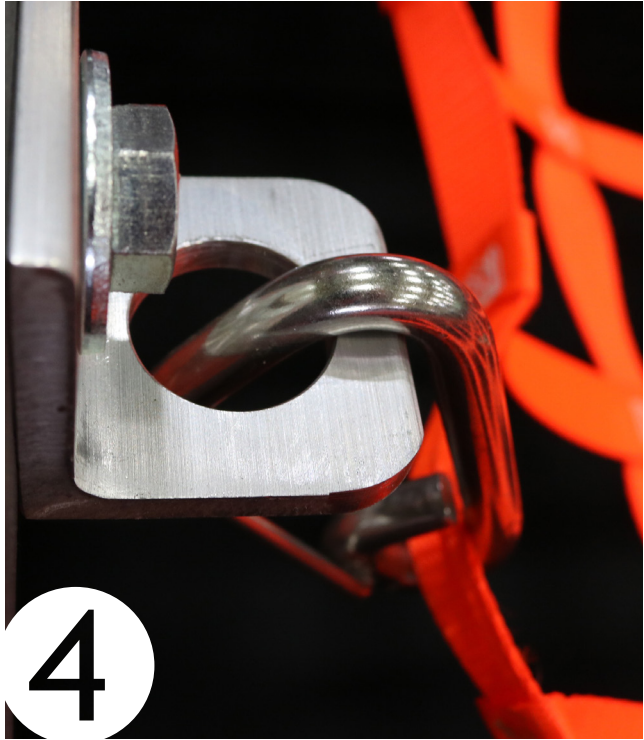
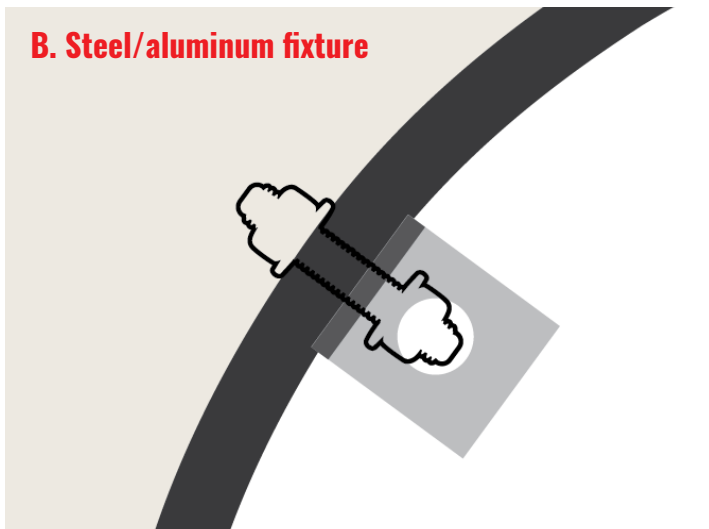
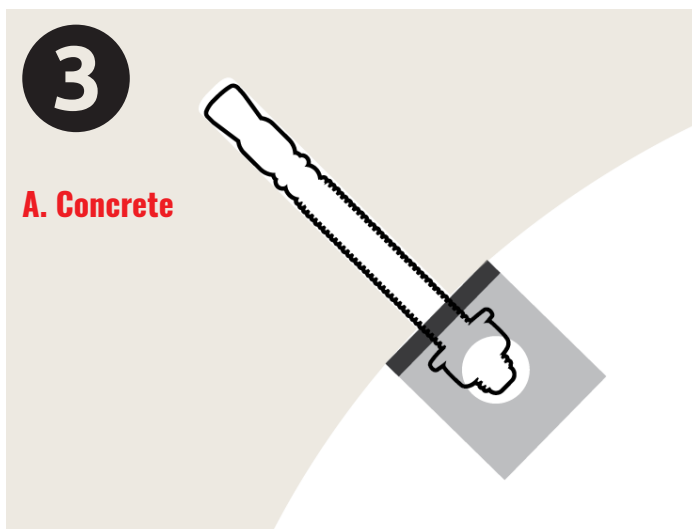
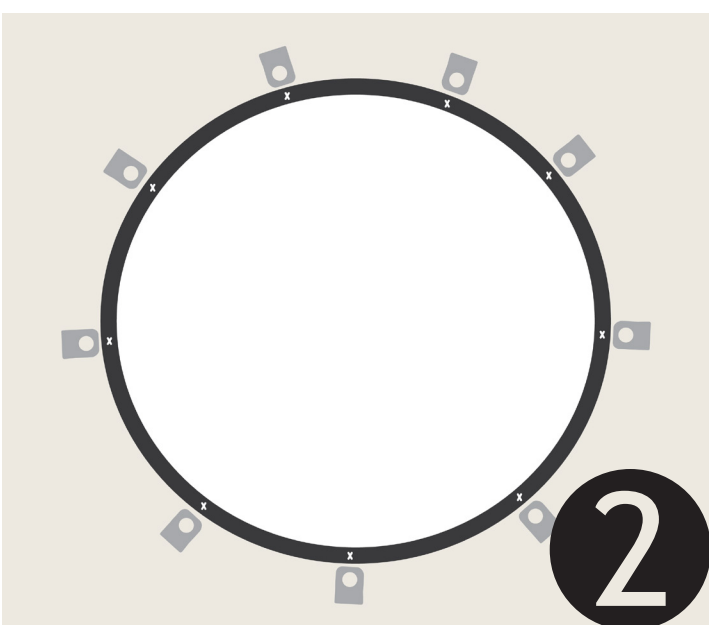
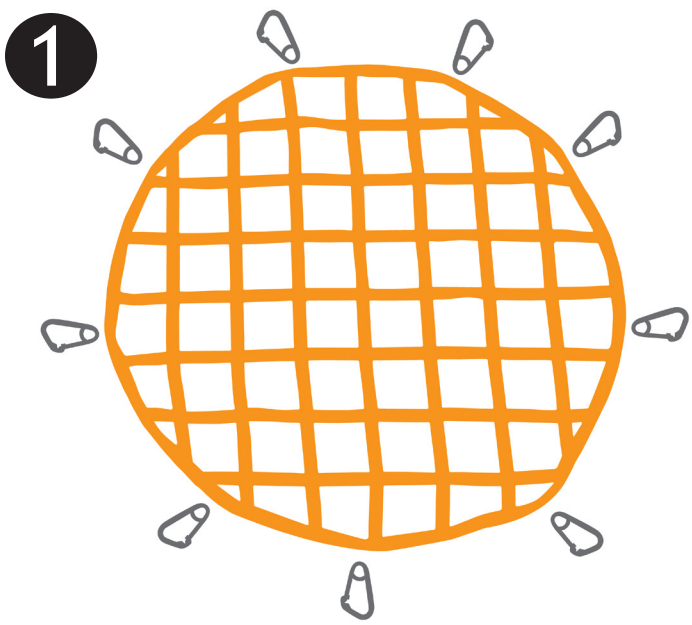
- Drill
- Eye protection (recommended)

The floating bracket confined space safety net brackets should be installed into a solid surface using the provided 1/2" wedge anchors. The Hatch net safety system can be installed on any standard aluminum or steel floor access, roof hatch or custom sized framed opening. The placement of each of the provided brackets depends entirely on the opening and where any obstructions may occur.

**INSTRUCTIONS:**

- 1 Lay out your safety net and place all the snap hooks outward to get a visual on how the net might connect to the brackets once they are installed. \*Note: A typical installation would have 1 bracket for each corner and intermediate brackets placed evenly spaced around the perimeter of the net.
- 2 Review your opening and set your brackets around the outside of the hatch or opening to make sure that you have a clear and clean placement of each bracket.
- 3 Installing the brackets. See "A" for concrete installation and "B" for aluminum/steel installation.
  - A. Concrete Installation  
Clean the surface where you will be drilling in your wedge anchors. Once cleaned, begin using a hammer drill to drill 3" deep for the wedge anchor bolts to be placed.
  - B. Aluminum or Steel fixture Installation  
Mark the location of the hole in order to correspond with the snap hooks located on the net. Drill each hole in the structure. Insert the bolt from the back and tighten nut to at least 45 ft/lbs. Repeat the process on each hole.
- 4 Once each of the brackets are installed you can clip each snap hook to its corresponding bracket in order to secure the opening.

\*Note: In hatch door environments its important to affix a safety (caution) label to the inside of the hatch. Depending on the opening size it is normal to have a slight sag in the safety netting.





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